

Dawnflex TPU DN-1695-T1

25kg/			
		1.23	g/cm ³
		95± 2	A
		35	MPa
		10	MPa
100%		15	MPa
300%		550	%
		140	KN/m
0.05%			
100			
100			
		/	/h
		90-100	2-4
		220-230	190-200
		215-220	190-200
		210-215	185-195
		210-215	180-190
SDS			
1.			
2.			
: . 265703			
() 0086-535-8868588;()0086-535-8833988			

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General information			
Material Properties	High transparency, low precipitation risk, easy to post-processing		
Application Market	Shoes, pipes, casters, modified, cables		
Appearance Shape	Transparent particles		
Packing Specifications	25 kg/bag		
Processing Method	Injection Extrusion		
Physical property parameters	Typical value	Unit	Method
Density	1.23	g/cm ³	ASTM D792
Shore Hardness	95± 2	A	ASTM D2240
Tensile Strength	35	MPa	ASTM D412
100% Modulus	10	MPa	ASTM D412
300% Modulus	15	MPa	ASTM D412
Elongation at Break	550	%	ASTM D412
Tear Strength	140	KN/m	ASTM D624
Processing suggestions			
Processing conditions			
Drying Instructions: Need drying the granules before make molding, excessive moisture will lead materials bad extrusion surface, mechanical performance reduction and bad surface appearance. Moisture content request below 0.05%, suggesting drying as follow process:			
Drying conditions	Drying temperature/		Drying time/h
	90-100		2-4
Processing temperature			
Injection	Set Value	Extrusion	Set Value
Nozzle ()	210-220	Nozzle ()	190-200
Front Barrel ()	205-215	Front Barrel ()	190-200
Middle Barrel ()	205-215	Middle Barrel ()	185-195
Rear Barrel ()	200-210	Rear Barrel ()	180-190
Healthy & Safety & Environmental: Take SDS for reference			
Extra information			
1.The above properties are typical performance which is not regarding as technical index or agreement.			
2.Above instructions for reference only, different equipment might have difference parameters, please adjust accordingly with different mold and product shape.			
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