

Dawnflex TPU DN-1380-T1

25kg/			
	1.20	g/cm ³	ASTM D792
	83 1	A	ASTM D2240
	28	MPa	ASTM D412
100%	5	MPa	ASTM D412
300%	8	MPa	ASTM D412
	650	%	ASTM D412
	90	KN/m	ASTM D624
100	0.05%		
100			
	/	/h	
	80-90	2-4	
	175-185		170-180
	170-180		165-175
	165-175		160-170
	160-170		160-170
SDS			
1.			
2.			
: . 265703			
() 0086-535-8868588;()0086-535-8833988			

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General information			
Material Properties	Good formability, high transparency, low precipitation risk, easy to post-processing		
Application Market	Modifications, shoe materials, injection molded products		
Appearance Shape	Transparent particles		
Packing Specifications	25 kg/bag		
Processing Method	Injection Extrusion		
Physical property parameters	Typical value	Unit	Method
Density	1.20	g/cm ³	ASTM D792
Shore Hardness	83 1	A	ASTM D2240
Tensile Strength	28	MPa	ASTM D412
100% Modulus	5	MPa	ASTM D412
300% Modulus	8	MPa	ASTM D412
Elongation at Break	650	%	ASTM D412
Tear Strength	90	KN/m	ASTM D624
Processing suggestions			
Processing conditions			
Drying Instructions: Need drying the granules before make molding, excessive moisture will lead materials bad extrusion surface, mechanical performance reduction and bad surface appearance. Moisture content request below 0.05%, suggesting drying as follow process:			
Drying conditions	Drying temperature/		Drying time/h
	80-90		2-4
Processing temperature			
Injection	Set Value	Extrusion	Set Value
Nozzle ()	175-185	Nozzle ()	170-180
Front Barrel ()	170-180	Front Barrel ()	165-175
Middle Barrel ()	165-175	Middle Barrel ()	160-170
Rear Barrel ()	160-170	Rear Barrel ()	160-170
Healthy Safety Environmental: Take SDS for reference			
Extra information			
1.The above properties are typical performance which is not regarding as technical index or agreement.			
2.Above instructions for reference only, different equipment might have difference parameters, please adjust accordingly with different mold and product shape.			
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