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| Properties | Test Method | Test Condition | Unit | Typical Values |
|--------------------------------|-------------|----------------|-------------------|----------------|
| Physical | | | | |
| Density | | 23 | g/cm ³ | 1.13 |
| Melt Flow Rate | | 260 | g/10min | |
| Mold Shrinkage | | 23 | % | |
| Mechanical | | | | |
| Tensile Strength | | 50mm/min | MPa | 53 |
| Tensile Strain @ break | | 50mm/min | % | 50 |
| Flexural Strength | | 2mm/min | MPa | 75 |
| Flexural Modulus | | 2mm/min | GPa | 2.3 |
| Notched Charpy Impact Strength | | | kJ/m ² | 55 |
| Thermal | | | | |
| | | 0.45MPa | | 123 |
| | | | | 118 |

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Note: The above injection details should be based on the shape of products, mold design and injection molding machine specifications and other conditions vary, the specific shall be adjusted.