



Dawnprene TPV 11-80AP

TPV

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5 S	7 a S f a S f 4 d S (150 d			
	(150 d	-0.8	A	
5 S	E ad S d V ee(150 d			
	200PPHM 40) d			ASTM D7762
Ala d e e f S f S	200PPHM 40) d	No cracking		
Molding Method				

0.05%

Drying Instructions: Need drying the granules before make molding, excessive moisture will lead materials bad extrusion surface, mechanical performance reduction and bad surface appearance. Moisture content request below 0.05%, suggesting drying as follow process:

Drying conditions	Drying temperature/	Drying time/h
first choice	80 90	2 3
other choice	100	1

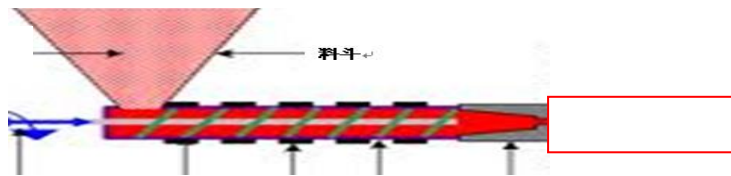
110

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105

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If drying temperature over than 110 , it might cause materials blocking in barrel zone; if use moisture analysis meter, the temperature setting should be on 105 .



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4" "	16" 170	180-185	190-210	190-210	180-205	170-185	50-70

1. Dawnprene TPV — PVC

Dawnprene TPV is incompatible with PVC materials, hence must clean the equipment before using.

2. 120 w 100 w 2 , .

Above testing data is tested by injected sample block, cutting by the sheet size is 120 w 100 w 2 .

3. 15%

Compression Set 15%

4.

The properties is typical performance, is not regarding as technical index or agreement.

5. 1

Any reprocessing must follow the above instructions, and ensure no content impurity.

6.

Above instructions for reference only, different equipment might have difference parameters, please adjust accordingly with different mold and product shape.

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