

0.55w/ 2100hr		4.0		
0.07%				
Drying Instructions: Need drying the granules before make molding, excessive moisture will lead materials bad extrusion surface, mechanical performance reduction and bad surface appearance. Moisture content request below 0.07%,suggesting drying as follow process:				
Drying conditions		Dring temperature/		Dring time/h
first choice		80 90		2 3
other choice		100		1
110		105		
If drying temperature over than 110 ,it might cause materials blocking in barrel zone;if use moisture analysis meter,the temperture setting should be on 105 .				