

## Dawnprene TPE 8001-PB

TPE

Features: It is a black colour thermoplastic elastomer (TPE) material. This material combines good physical properties, chemical resisitance and elasticity, designed for injection applications. This grade of TPE can be processed on conventional thermoplastics equipment for injection. It is completely recyclable.

RoHS	RoHS		
	2019-06-10		
	0.956	g/cm <sup>3</sup>	ASTM D792
(Shore A,10 sec,23 )	81.7	A	ASTM D2240
100% 23	3.56	Mpa	ASTM D412
23	7.13	Mpa	ASTM D412
23	650	%	ASTM D412
23	51.3	KN/m	ASTM D624

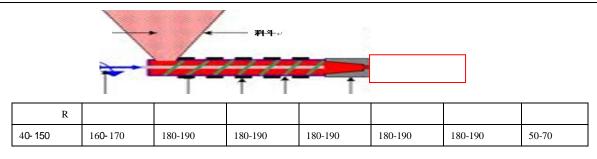
0.01%

Drying Instructions: Need drying the granules before make molding, excessive moisture will lead materials bad extrusion surface, mechanical performance reduction and bad surface appearance. Moisture content request below 0.01%, suggesting drying as follow process:

Drying conditions	Dring temperature/	Dring time/h
first choice	80 90	2 3
other choice	100	1

110

If drying temperature over than  $110^{\circ}$ , it might cause materials blocking in barrel zone; if use moisture analysis meter, the temperture setting should be on  $105^{\circ}$ .



## SHANDONG DAWN POLYMER Co. LTD



1.Dawnprene TPE PVC		
Dawnprene TPE is incompatible with PVC materials, hence must clean the equipment before using.		
2. 25%		
Compression Set 25%		
3.		
The properties is typical performance, is not regarding as technical index or agreement.		
4.		
Any reprocessing must follow the above instructions, and ensure no content impurity.		
5.		
Above instructions for reference only, different equipment might have difference parameters, please adjust accordingly with different		
mold and product shape.		
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