

Dawnprene TPV 13-75A

TPV

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Features:

A soft,black,UV resistance thermoplastic vulcanizate (TPV) in the thermoplastic elastomer (TPE) family. This material combines good physical properties,chemical resisitance and elasticity, designed for extrusion and injection applications.This grade of TPV can be processed on conventional thermoplastics equipment for extrusion,injection molding.It is polyolefin based and completely recyclable.

0.05%

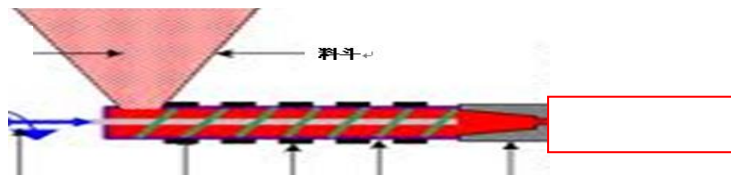
Drying Instructions: Need drying the granules before make molding,excessive moisture will lead materials bad extrusion surface,mechanical performance reduction and bad surface appearance. Moisture content request below 0.05%,suggesting drying as follow process:

| Drying conditions | Dring temperature/ | Dring time/h |
|-------------------|--------------------|--------------|
| first choice | 80 90 | 2 3 |
| other choice | 100 | 1 |

110

105

If drying temperature over than 110 ,it might cause materials blocking in barrel zone;if use moisture analysis meter,the temperature setting should be on 105 .



| R | | | | | | | |
|---|--------|---------|---------|---------|---------|---------|-------|
| 4 | 16 170 | 180-185 | 190-210 | 190-215 | 180-205 | 180-190 | 50-70 |

1.Dawnprene TPV PVC

Dawnprene TPV is incompatible with PVC materials,hence must clean the equipment before using.

2. 120mm×100mm×2mm,

Above testing data is tested by injection sample block, cutting by the sheet size is 120 100 2 .

3. 25%

Compression Set 25%

4.

The properties is typical performance,is not regarding as technical index or agreement.

5.

Any reprocessing must follow the above instructions,and ensure no content impurity.

6.

Above instructions for reference only,different equipment might have difference parameters,please adjust accordingly with different mold and product shape.

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