

Properties	Test Method	Test Condition	Unit	Typical Values
Physical				
Density		23	g/cm ³	1.05 0.02
Melt Temp		230	g/10min	
Filler Content		625	%	
Mold shrinkage		23	%	
Mechanical				
Tensile Strength		50mm/min	MPa	30
Flexural Strength		2mm/min	MPa	40
Unnotched Charpy Impact			KJ/m ²	20
notched Charpy Impact			KJ/m ²	2.5
Aging				
Aging			H	700