



Dawnprene TPV 11-87AV

TPV

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Features:

A hard,black thermoplastic vulcanizate (TPV) in the thermoplastic elastomer (TPE) family. This material combines good physical

0.07%

Drying Instructions: Need drying the granules before make molding,excessive moisture will lead materials bad extrusion surface,mechanical performance reduction and bad surface appearance. Moisture content request below 0.01%,suggesting drying as follow process:

| Drying conditions | Dring temperature/ | Dring time/h |
|-------------------|--------------------|--------------|
| first choice | 80 90 | 2 3 |
| other choice | 100 | 1 |

110

105

If drying temperature over than 110 ,it might cause materials blocking in barrel zone;if use moisture analysis meter,the temperature